



MPS Vang Lever Reinforcement

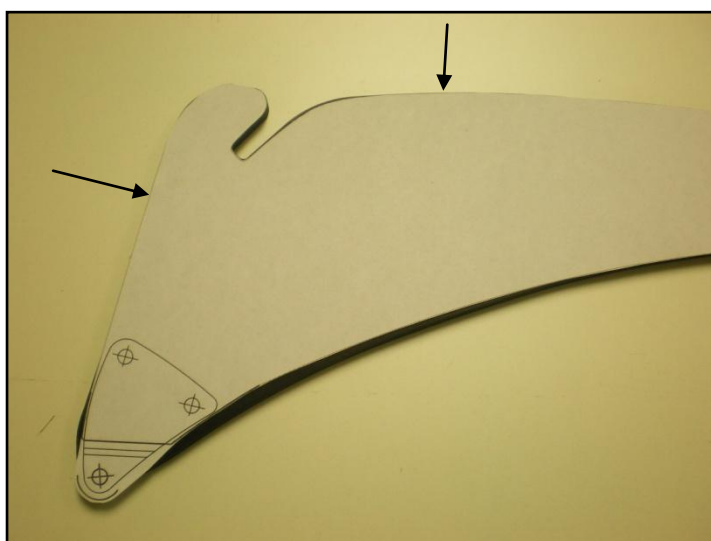
Retrofit Guide

This is a basic guide to fitting the stainless steel vang lever reinforcement to an 'old style' MPS vang lever. The templates used are derived from the new model vang lever; the final result will be a vang lever of the same geometry as the new design.

Print and cut out the template attached to the back of this pdf.



Apply the template to the back of your vang lever with some form of temporary glue such as masking spray or glue stick. The template should be aligned with the back and top edge of the lever.



Cut off the material below the line marked on the template and drill the two marked holes out to 5.5mm – use a centre punch to accurately locate your holes.



You can now peel off the template

To fit the stainless fitting all the way on you will need to chamfer the edges of your cut to match with the inside of the fitting. Do this by taking off a little of at a time until you can push the fitting on over the holes.

Locate and fix the M5 machine screws through the stainless fitting.

